



# **Application of Comprehensive 2D Gas Chromatography Coupled with Mass Spectrometry in Beer and Wine VOC Analysis**

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Abstract: To meet consumer demand for fermented beverages with a wide range of flavors, as well as for quality assurance, it is important to characterize volatiles and their relationships with raw materials, microbial and fermentation processes, and the aging process. Sample preparation techniques coupled with comprehensive 2D gas chromatography ( $GC \times GC$ ) and mass spectrometry (MS) are proven techniques for the identification and quantification of various volatiles in fermented beverages. A few articles discuss the application of  $GC \times GC$  for the measurement of fermented beverage volatiles and the problems faced in the experimental analysis. This review critically discusses each step of  $GC \times GC$ -MS workflow in the specific context of fermented beverage volatiles' research, including the most frequently applied volatile extraction techniques,  $GC \times GC$  instrument setup, and data handling. The application of novel sampling techniques to shorten preparation times and increase analytical sensitivity is discussed. The pros and cons of thermal and flow modulators are evaluated, and emphasis is given to the use of polar-semipolar configurations to enhance detection limits. The most relevant Design of Experiment (DoE) strategies for  $GC \times GC$  parameter optimization as well as data processing procedures are reported and discussed. Finally, some consideration of the current state of the art and future perspective, including the crucial role of AI and chemometrics.

Keywords: GC×GC-MS; VOC; data processing

# 1. Introduction

The global alcoholic beverages market is expected to reach USD 1684 billion in value by 2025, growing at a compound annual growth rate (CAGR) of 2.0% starting in 2017 [1]. Two of the main products are expected to reach USD 962.39 billion by 2026 at a CAGR of 4.22%, while wine is expected to reach \$444.93 billion by 2027 at a CAGR of 6.05% [2]. The increasing young adult population is the major driver for the growth of the alcoholic beverages market, in line with the overall rise in consumption levels and demand. These young drinkers prefer innovative products with more sophisticated and intense flavors as compared to traditional drinkers [3].

In order to match production with new demands, it is essential to understand the science of flavor [4]. The flavor of beer and wine is determined by the volatile organic compounds (VOCs; acronyms are listed in Supplementary Table S1) from raw materials that are produced during fermentation and aging processes.



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**Copyright:** © 2023 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). In the last 40 years, almost 1000 volatile compounds have been identified in wine, with a concentration range varying from hundreds of mg/L to  $\mu$ g/L or ng/L levels [5]. However, only some of them work as odor-active molecules, mainly in concentrations above their sensory perception threshold (Table S2) but also because of synergistic or masking effects at peri/sub-threshold levels [6].

These substances give fermented alcoholic beverages a fruity, herbal, floral, or offflavor [7]. Extraction methods and gas chromatography coupled with detectors are the traditional methods for detecting and identifying VOCs [8]. In order to obtain an accurate VOC profile of beverages and to best identify each VOC, an instrument with a higher separation capacity is required. Comprehensive two-dimensional gas chromatography coupled with mass spectrometry (GC×GC-MS) is a promising solution [9,10]. To obtain good results for GC×GC-MS VOC analysis, researchers need to optimize sample extraction, GC×GC separation, and data processing.

This review critically discusses each step of the GC×GC-MS workflow in the specific context of beer and wine VOC research, including VOC extraction, GC×GC separation, and data processing. The extraction part covers the most general techniques, such as dynamic headspace (DHS), solid-phase microextraction (SPME), liquid extraction, etc. GC×GC separation part covers the modulator configuration, column setup, and parameter optimization methods. Many applications of GC×GC in beer and wine analysis have been published since 2005, with an increasing number of publications per year (Table 1). They can be found by searching the term GC×GC or "comprehensive GC" in ScienceDirect or Google. As we can see, the number of articles is increasing year by year. Sample preparation methods and instrument setups are also becoming more diverse. Until now, the most used VOC extraction method is HS-SPME. Most studies use a thermal modulator and a polar-semipolar column setup. And in the last data processing part, different algorithms and their pros and cons are discussed based on the demand for VOC profiling.

Year	Sample	Sampling	Modulator	Column Setup	Reference
2005	wine	HS-SPME	thermal modulator	BPX5, BP20	[11]
2005	wine, beer	SPE (derivatization)	thermal modulator	BPX5, BP20 and Solgel Wax, BP1	[12]
2007	beer	derivatization	thermal modulator	Chirasil-L-Val, BPX50 and Chirasil-L-Val, BPX50	[13]
2007	wine	HS-SPME	thermal modulator	Equity-5, Supelcowax-10	[14]
2010	wine	HS-SPME	thermal modulator	ZB-Wax, BPX-5	[15]
2010	wine	HS-SPME	thermal modulator	HP-5, DB-FFAP	[16]
2011	wine	HS-SPME	thermal modulator	VF-5MS, VF-17 MS	[17,18]
2011	wine	HS-SPME	thermal modulator	VF1-MS, SolGel-Wax	[19]
2011	wine	HS-SPME	thermal modulator	VF-1, SolGel–Wax	[20]
2011	wine	HS-SPME	thermal modulator	RTX5, VF-WAXms	[21]
2011	wine	SPE	thermal modulator	DB-FFAP, DB-5	[22]
2011	wine	HS-SPME	thermal modulator	HP-5, DB-FFAP	[23]
				DB-5, DB-Wax; DB-Wax,	
2012	wine	HS-SPME	thermal modulator	dimethylpolysiloxane; and DB-Wax, DB-17ms	[24]
2012	wine	LLE	thermal modulator	BPX5, BP20	[25]
2013	wine	HS-SPME	thermal modulator	DB-Wax, DB-17ms	[26]
2013	wine	HS-SPME	thermal modulator	DB-5, DB-225	[27]
2013	wine	HS-SPME	thermal modulator	DB-5 MS, Supelcowax-10	[28]
2014	wine	HS-SPME	flow modulator	SLB-5, Supelcowax-10	[29]
2014	wine	HS-SPME	thermal modulator	Carbowax, DB-17ms	[30]
2015	wine	HS-SPME	thermal modulator	DB-5, DB-17ms	[31]
2015	wine	Cumulative SPME	thermal modulator	DB-FFAP, BPX5	[32]
2016	hop	hydro-distillation	thermal modulator	MEGA-Wax MS, BPX5	[33]
2016	wine	HS-SPME	thermal modulator	VF-Wax, RTX-200 MS	[34]

**Table 1.** Articles on applying GC×GC to beer and wine analysis.

Year	Sample	Sampling	Modulator	Column Setup	Reference
2017	wine	HS-SPME	thermal modulator	VF-Wax, Rxi 17Sil MS	[35]
2017	beer	mSBSE, DHS, SBSE, HS-SPME, SHS	thermal modulator	Stabil Wax, RTX-200	[36]
2017	wine	HS-SPME	thermal modulator	DB-FFAP, BPX-50	[37]
2017	wine	HS-SPME (after derivatization)	thermal modulator	DB-Wax, DB-17ms	[38]
2018	wine	HS-SPME	thermal modulator	DB-Wax, DB-17ms	[39]
2018	wine	HS-SPME	Flow modulator	HP-5MS, HP-50	[40]
2018	beer	HS-SPME	not mentioned	Equity-5, DB-FFAP	[41]
2019	wine	HS-SPME	thermal modulator	DB-Wax, DB-17ms	[42]
2019	wine	HS-SPME	thermal modulator	VF-Wax, Rxi 17 Sil MS	[43]
2019	wine	HS-SPME	thermal modulator	VF-Wax, Rxi 17 Sil MS	[44]
2019	wine	LLE	thermal modulator	DB-FFAP, DB-17ms	[45]
2019	wine	LLE	thermal modulator	DB-FFAP, DB-5	[46]
2019	beer	HS-SPME	flow modulator	MEGA-5HT, HP-50+	[47]
2020	beer	HS-SPME	flow modulator	MEGA-5HT, HP-50+	[4]
2020	wine	HS-SPME, LLE	thermal modulator	DB-FFAP, Rxi-17Sil MS	[48]
2020	wine	HS-SPME	thermal modulator	DB-Wax, DB-17ms	[49]
2020	wine	SBSE	thermal modulator	DB-FFAP, Rxi-17Sil MS	[50]
2020	wine	mSBSE, DHS, LLE, HS-SPME, SPE	thermal modulator	VF-Wax, Rxi-17Sil MS	[51]
2020	wine	HS-SPME	thermal modulator	VF-Wax, Rxi-17Sil MS	[52]
2021	wine	HS-SPME	flow modulator	DB-FFAP, chiral cyclodextrin	[53]
2021	wine	HS-SPME	flow modulator	DB-FFAP, Chirasil-β-Dex	[54]
2022	wine	HS-SPME	thermal modulator	DB-Wax, DB-17ms	[55]
2022	wine	HS-SPME	flow modulator	Supelcowax 10, SLB-35 MS	[56]
2022	wine	HS-SPME	thermal modulator	VF-Wax, Rxi-17Sil MS	[57]
2022	wine	HS-SPME	thermal modulator	VF-Wax, Rxi-17Sil MS	[58]

Table 1. Cont.

#### 2. Sample Extraction

Direct injection of beer and wine into GC is not suitable because the sample contains large amounts of water and non-volatile components that are harmful to the GC column [59]. Besides, some VOCs need to be concentrated to reach the sensitivity of the detector. However, since the aromas of beverages range in concentration from mg/L to ng/L and from polar to non-polar, no single sample preparation method is universally suitable to screen all volatiles in an untargeted analysis. Hence different sample preparation techniques are involved before the GC injection [60]. The physicochemical properties of the common VOCs in the beverages are listed in Table S2. The choice of the VOC extraction method is based on the physicochemical properties of the interested volatiles. Different methods differ in extraction mechanism and absorption/collection material, meaning they require different optimizations. And, most importantly, applying different extraction methods results in different analytical sensitivity to one volatile compound and different coverage of the entire VOC profile [36,51,61]. In this review, we will discuss five common extraction methods and their possible further applications to beer and wine.

Before introducing the sampling techniques, it is necessary to classify the three types of extraction procedures: (i) single extraction, (ii) repeated stepwise extraction, or (iii) continuous extraction. In the case of a single extraction step, the sample is placed in a closed, multi-phase system. After a long enough time, the system reaches equilibrium, when the exchange of analytes among the phases no longer affects their concentration. The concentration value is determined by the equilibrium constant (e.g., Henry's law constant) among multiple phases [62]. Most modern sampling techniques can be applied with this approach, for example, headspace (HS) and HS-solid phase microextraction (SPME), insolution SPME, liquid-liquid extraction (LLE), and stir bar sorptive extraction (SBSE). If exhaustive sampling is the purpose, stepwise extraction or multiple extractions can be applied. In this procedure, the single extraction step is repeated on one sample aliquot. Because the analytes in the sample are completely extracted, the summed peak areas of the individual analyses are directly related to the total amount of the analyte in the sample, regardless of the equilibrium constants. In continuous extraction, equilibrium is impossible to reach. Analytes are continuously removed from the liquid beverage sample by gas (e.g., DHS) or stationary phases (e.g., SPE). The analyte concentration never reaches equilibrium between the sample and gas phases because a carrier gas is constantly being blown in. Finally, all the volatile analytes are removed from the sample and collected [62].

Unfortunately, it is unrealistic to have a method to concentrate and recover all VOCs with different properties. There is no "magic bullet" solution available for such a complex chemical issue. The common sample preparation techniques for VOC analysis today are dynamic headspace (DHS), dispersive liquid-liquid microextraction (DLLME), multiple stir absorptive extraction (mSBSE), solid-phase extraction (SPE), and solid-phase microextraction (SPME). They can be roughly classified into two categories: headspace and in-solution. Headspace techniques are HS-SPME and DHS. In-solution techniques are DLLME, mSBSE, and SPE. SPME can also be applied as in-solution sampling. Applications of headspace analysis benefit either from the simplicity of automation or from removing some of the matrix effects. However, one study found that even dynamic headspace techniques could not eliminate the effect of the sample matrix on analysis if the analytes were incompletely extracted [63]. A table comparing the advantages and disadvantages of these techniques is available in our previous study [51].

#### 2.1. Dynamic Headspace

DHS was initially introduced in 1981 [64]. Because equilibrium is not required, it eliminates the sample matrix effect during the absolute VOC quantification. DHS is universally accepted as a non-polluting, easy-to-use, and flexible process. The central idea of this method is the extraction of VOCs by a continuous inert gas flow into the liquid matrix. An adsorbent or cryogenic trap is used to further enrich the extracted VOCs. The performance of different adsorbent materials on sampling wine VOCs was published in a recent study [65]. Since the concentration of the VOCs in the headspace decreases exponentially over extraction time, with proper mathematical modeling, it is possible to describe a total peak area that is proportional to the total amount of analyte existing in the original sample. In DHS sampling, ideally without a breakthrough, the analyte concentration in the sample can be expressed by the following equation:

$$C_i = C_0 \times \mathrm{e}^{-qt} \tag{1}$$

The residual analyte concentration in the sample is denoted by  $C_i$ . The initial concentration was  $C_0$  at the beginning of the sampling.  $C_i$  decreases exponentially with increasing sweep time (*t*). *q* is a constant that reflects the recovery efficiency. The peak area of the analyte ( $A_i$ ) is proportional (*k*) to the concentration of the analyte in the adsorbent ( $C_0 \times (1 - e^{-qt})$ ):

$$A_i = kC_0 \times \left(1 - e^{-qt}\right) \tag{2}$$

This area can then be linked to concentration by using an appropriate calibration procedure. Chemical traps of different sizes, sorbent particle sizes, and sorbent compositions are available on the market [66]. Tenax TA is the most commonly used adsorbent since it can adsorb a wide range of VOCs and has high thermal stability as well as good hydrophobicity [67].

DHS sampling has been applied to VOC profiling for beer and wine [68–70]. DHS is suitable for the extraction of highly volatile compounds. Because of the long-term continuous extraction, the analytes in the sample can be recovered almost completely and injected into the GC. So, sampling with DHS provides good analytical sensitivity. In addition, the DHS sampling process has several adjustable parameters (e.g., temperature, time for incubation, trapping, and drying, and gas flow) that can be optimized according

to the characteristics of the sample. Ideally, the sampling volume (gas flow multiplied by the trapping time) is smaller than the sampling breakthrough volume of the first eluting analyte from the sampler. And the real sampling gas flow can be obtained as a function of incubation temperature, sampling temperature, head pressure, outlet pressure, and outlet gas flow [71]. However, this flexibility in the parameters requires more instrumental investment, more maintenance, and complex optimization. Both sampling and GC injection can be automated, making it possible to guarantee reproducible analysis with high throughput.

DHS covers a broader range of volatiles compared to the more commonly used SPME, such as acids, benzenoids, ketones, nitrogen, and sulfur-containing compounds [51]. As the VOCs in beer and wine vary from polar to apolar and from trace to high concentration, exhaustive sampling techniques—DHS coupling with  $GC \times GC$  would be perfect. However, the additional investment in the focusing equipment, such as the Cooled Injection System (Gerstel) and thermal desorption unit, limited the application of DHS in non-specialized VOC analysis laboratories [71].

#### 2.2. Headspace-Solid Phase Microextraction

The first SPME application was presented in 1990 [72]. It is considered one of the most versatile sample preparation techniques currently available [73]. Its simplicity of optimization, high reproducibility, and low cost have made it widely accepted. Similar to liquid-liquid extraction, absorption extraction is also based on the distribution coefficient. The only difference is that the absorbent fibers are in a rubbery state at room temperature and therefore are solid. The final equilibrium sampling state can be expressed as:

$$C_0 \times V_s = C_s \times V_s + C_G \times V_G + C_F \times V_F \tag{3}$$

The total amount of analytes in the sample is the original concentration ( $C_0$ ) multiplied by the volume ( $V_S$ ). After equilibrium is reached, it is the sum of the analyte amounts in each phase:  $C_S \times V_S$  for the sample phase,  $C_G \times V_G$  for the gas phase, and  $C_F \times V_F$  for the absorbent phase.  $C_F \times V_F$  represents the absorbed amount of an analyte in the fiber coating  $W_F$ :

$$C_G = \frac{W_F}{V_F \times K_{F/G}} \tag{4}$$

$$C_S = \frac{W_F}{V_F \times K_{F/G} \times K_{G/S}} \tag{5}$$

 $K_{G/S}$  and  $K_{F/G}$  are the distribution constants between the gas phase and the sample phase and between the fiber phase and the gas phase. Substituting the  $C_G$  and  $C_S$  in Equation (3), the absorbed amount in the fiber coating  $W_F$  is:

$$W_F = \frac{C_0 \times V_S \times V_F \times K_{F/G} \times K_{G/S}}{V_F \times K_{F/G} \times K_{G/S} + V_G \times K_{G/S} + V_S}$$
(6)

HS-SPME is a highly automated technique. It allows direct sampling and does not require organic solvents [74]. HS-SPME-GC-MS has successfully measured a number of volatiles in beer, such as organic acids, carbonyl compounds, esters, alcohols, fatty acids, and monophenols. A detailed description of the coating materials used for SPME fiber is available in a review paper [75]. A method using multi-coated fiber (Divinyl-benzene/Carboxen/Polydimethylsiloxane, DVB-CAR-PDMS) was applied to beer VOC analysis by Rodrigues [76]. In a recent study [41], 329 volatiles were determined from 19 types of lager beers by using DVB-CAR-PDMS fiber for extraction and bidimensional GC-MS for analysis. According to its principles, SPME extraction has some inherent disadvantages. Multiphase equilibria to be achieved in SPME systems are influenced by matrix effects [77]. In practice, SPME requires a certain amount of sampling time. The sample, headspace, and fiber phases are brought to an approximate equilibrium to minimize extraction bias. [78]. This requires sufficient sampling time. To overcome the long extraction

time, many research groups have made improvements. The mass transfer efficiency of multiphase systems is significantly improved at high temperatures [79]. Cooling the fibers allows them to maintain good absorption in a thermal sample environment [80]. To improve the extraction efficiency and capacity of the SPME device, new geometries of the sorbent phase were used, like SPME Arrow and thin-film SPME (TF-SPME). By applying a larger extraction phase volume and molecular exchange surface area, higher analytical sensitivity and faster extraction speeds were achieved [73,79]. Physical assistive technologies, like vacuum and ultrasound, have also been applied to SPME sampling. With the proper setup, the extraction processing can be faster, milder on temperature, more selective, and more sensitive [81–84]. The basic principle and the method development strategy are well explained in a recent review [85]. It is worth noting that, in a complex system such as a fermented beverage, which contains hundreds or thousands of components, VOCs might compete for binding to the sorbent, affecting absorption. In this context, the role of ethanol is crucial since it is the most abundant volatile compound in fermented beverages and has been reported as an important interfering molecule during the HS-SPME extraction of minor compounds. This well-known phenomenon, which impacts the overall extraction efficiency, especially for polar phases, leads to decreased signal for semi-volatile analytes due to the faster adsorption of ethanol on the fiber surface [86]. The use of a thin hydrophobic polydimethylsiloxane (PDMS) layer on commercial polar fiber materials is an effective strategy to balance the displacement effect of ethanol in the determination of VOC in fermented beverages [87].

#### 2.3. Dispersive Liquid-Liquid Microextraction

In the last decade, the use of liquid-liquid extraction (LLE) has been limited as much as possible due to its increased environmental impact compared to SPE and SPME [88]. However, these last-mentioned techniques require dedicated tools and, in some cases, involve a pre-treatment step. Because of that, and for all those applications where LLE is the best sample preparation or cannot be replaced, this technique evolved towards the miniaturization and minimization of volumes. The best-in-class alternative to LLE was proposed in 2006 and is dispersive liquid-liquid microextraction (DLLME) [89]. In this protocol, a few mL of sample are treated using a reduced amount of organic non-polar extracting solvent and assisted by a higher volume of organic polar dispersive solvent. The extracting solvent is dispersed in small droplets into the sample using mechanical action or ultra-sound (UA-DLLME) to maximize area/volume ratio and mass transfer. In this step, the role of the dispersive solvent, together with the ethanol present in the matrix, is crucial to allowing analytes to move from the aqueous phase into the organic phase. Another relevant advantage of DLLME is its concentration factor, which enhances method performance.

A further improvement, vortex-assisted LLME (VALLME), was published in 2010 [90]. It requires only basic laboratory equipment and is cost-effective in terms of time and economy [91]. The sample and the organic phase are mixed into an emulsion by vortexing. Because the solvent phase is broken into small droplets, the interfacial area is increased significantly. Based on this, the efficiency of mass transfer increases while the interfacial transfer coefficient remains constant [92]. In the final step of VALLME sample preparation, the emulsion is destabilized by centrifugation using high gravitational acceleration to obtain the separated organic and aqueous phases [93]. Because it involves the dispersion and aggregation of the extractant, its miscibility with the sample phase, and the mass transfer of the analyte between the phases, more investigations are still required to clearly describe the mechanism of this process. Due to this lack of mechanistic understanding, sample preparation parameters should be empirically defined. However, the final state of this in-solution sampling is a simple equilibrium, two-phase system. The concentration of an analyte in the sorbent phase only depends on the volume of the two phases and the distribution coefficient. VALLME has been successfully applied to the VOC analysis of beer and wine. However, basic knowledge of these processes is still lacking, limiting their

application. In recent years, other forms of DLLME have progressed. Air-assisted liquidliquid microextraction (AALLME) using a syringe for sucking and injecting the mixture of the organic phase the and aqueous sample does not require the assistance of dispersant solvents and therefore consumes fewer organic extractants [94]. Switchable hydrophilic solvents expand our understanding of liquid-liquid extraction [95]. It is named switchable polar solvent (SPS) or switchable hydrophilic solvent (SHS) and is controlled by carbon dioxide (CO<sub>2</sub>). The solvent can adjust the polarity, selectively extracting polar and non-polar substances. All these methods belonging to DLLME are becoming increasingly popular, and new developments, applications, and improvements are expected in the future.

# 2.4. Stir Bar Sorptive Extraction

The basic principles of stir-bar sorptive extraction (SBSE) are identical to those of SPME. When PDMS was the only phase available for SPME, the quantitative analysis was only obtained for the volatile compounds whose phase/water partition ratio was larger than 10<sup>5</sup>. SBSE was developed to enlarge the application range and boost analytical sensitivity by coating more PDMS on the sorption unit [96]. It can be applied to headspace sampling as HS-SPME, constructing a three-phase system, but mostly the sorbent phase is put into the liquid sample, forming a two-phase equilibrium system. Latterly, multiple SBSEs were proposed to increase the application on polar analytes by adding ethylene glycol/silicone phase during the extraction [97]. Both SBSE and multiple SBSE have been successfully applied to beverage VOC analysis [36,60,64,69,98]. An approach to SBSE in beverages is reverse extraction [60]. After the volatile extraction, analytes on the stir bars can be desorbed by liquid extraction. Back extraction offers possibilities in different aspects, for example, performing the analysis with HPLC, having more choices of sorbent phases [99], downstream odor and taste testing, and allowing free derivatization [100] However, to date, the diffusion of SBSE in laboratory practice has been limited by the need for dedicated and expensive devices for the procedure's automation. Another relevant gap is the need to dip the stirring bar into the sample, which implies carryover phenomena and an early performance drop if compared to headspace techniques.

# 2.5. Solid-Phase Extraction

The popularity of solid-phase extraction (SPE) in analytical laboratories is based on its flexibility in application. It is available in a variety of solid and mobile phase combinations. It can be used for concentration and purification and also allows the enzymatic hydrolysis of bound VOCs during sample extraction. In SPE sample preparation, VOCs are retained based on three mechanisms: partition, adsorption, and electronic interactions [101–103]. These mechanisms apply to small apolar analytes, large apolar molecules, and polar and polarizable analytes, respectively. Due to the different retention principles, SPE has a high extraction efficiency for both polar and apolar organic analytes. Many studies have been published on applying SPE to beverage analysis. Most of them focus on the quantification of a certain group of VOCs [104–106], and the HS-SPE application was also used to obtain extracts with a composition closer to the orthonasal olfaction process [107]. An exciting variety of SPE uses small particles made of nanomaterials for liquid samples. Because of their small size, the nanomaterials have a fairly large surface area and a high surface/volume ratio. Consequently, the extraction time is saved. In a study, a very short exposure time of the sorbent phase to the sample (1 min) was applied to extract biogenic amines in wines [108]. The major drawback of using SPE for beverage VOC analysis is the cumbersome extraction procedure, which can be mitigated by automation. Another expected variety is molecular imprinting-based SPE. The solid-phase polymer preserves the stereochemical properties and synergy of functional groups of target compounds [109]. Increasing selectivity benefits the quantification of target compounds. Firstly, a larger number of samples can be applied to improve the analytical sensitivity. Secondly, less separation power is required, saving

analytical time. Molecular imprinting-based SPE has been successfully applied to ester compounds in an aqueous solution [84]. A promising alternative for beverage VOC analysis is membrane-assisted SPME. In this protocol, a miniaturized membrane bag is filled with an organic solvent or solution and inserted into the sample to allow analytes to pass into the extracting phase. The membrane selectively allows only analytes to migrate, overcoming time-consuming procedures. Stirring is used in this step to speed up the mass transfer. The injection volume is finally sampled from the extracting solvent and analyzed with the instrument. In terms of its application in the analysis of VOC in fermented beverages, this method was successfully used for the quantitation of varietal terpenes in white and red wines [110].

#### **3.** GC×GC Separation

Beer and wine contain many different volatile compounds. From the identification point of view, direct injection mass spectrometry, lacking separation, will result in a mixed MS signal of all the compounds. Hence, chromatography is used to separate VOCs before detection. Mass spectrometry (MS) can provide information for both identification and quantification in a single measurement. A gas chromatographic separation stage (GC) is commonly used for VOC analysis in beverages, and GC-MS is the technique of choice for most applications. According to the study purpose, there are two types of approaches: untargeted VOC profiling and targeted VOC quantification. A biological phenomenon's modeling must consider many possible chemical variables. Targeted VOC quantification only requires good separation in the specific chromatographic region. The fast analytical rate can be accomplished in the most efficient way via Fast GC, but not via GC×GC. Fast GC application is characterized by a duration of less than 20 min [111]. GC×GC is more suitable for non-targeted profiling, which focuses on the detection of as many VOCs as possible to obtain patterns or fingerprints of a specific beverage production process. For these reasons, including the unannotated peaks, it only requires semi-quantitative measurement of concentration. The profiling result is usually used to explore the similarities and differences between sample groups [112]. The research question could be, for example, whether there are any volatile biomarkers when a newly developed yeast is used in the fermentation. In this type of study, ensuring analytical coverage is essential for the reliability of the results. Better separation is a key factor in obtaining excellent analytical coverage. Beer and wine contain too many volatile compounds, which overcrowd the chromatogram of a traditional one-dimensional GC (1DGC). When signals from VOCs overlap with each other, it is difficult to proceed with their identification and quantification. GC×GC was developed to conquer this problem [113]. In  $GC \times GC$  analysis, the analytes are first separated on the first column. The elute of <sup>1</sup>D separation is continuously concentrated and injected into the <sup>2</sup>D column for further separation. The schematic diagram of  $GC \times GC$  is simply demonstrated in Figure 1. For a complete and detailed description of the instrument, please refer to a previous review [114].

Compared with 1DGC, GC×GC method development requires more factors to be considered, such as column combination and sequence and modulator parameter adjustment. Additionally, there are secondary or higher-level interactions among these parameters. For this reason, the optimization of GC×GC is complex, and each parameter cannot be simply optimized individually. Currently, most GC×GC studies use the method adapted from 1DGC or rely on the analytical setting recommended by the instrument manufacturer. In doing so, the high separation power of GC×GC is not fully utilized to complete the separation of target analytes. Improper setup may lead to reduced separation power, co-eluting peaks, and distorted peaks, resulting in annotation and quantification errors. Optimizing GC×GC is a challenge to the developer's knowledge of instrumentation and data handling capabilities.



Figure 1. The basic working scheme of GC×GC.

#### 3.1. Modulator

In order to achieve high-quality GC×GC separations, it is critical to efficiently transfer the eluent from the first dimensional (<sup>1</sup>D) column to the second dimensional (<sup>2</sup>D) column while maintaining the separation obtained in the first dimension. The general criterion is that most of the peaks in the first dimension are cut into at least three slices, while no wrap-around occurs in the second dimension [36]. The <sup>1</sup>D and <sup>2</sup>D columns are connected by a modulator. The modulator periodically collects and focuses the condensable eluent for a short period of time and injects it into the  $^{2}D$  column at once [115]. There are several modulator products on the market; they are either based on temperature regulation or gas flow control to achieve transfer [116]. There are two types of thermal modulator mechanisms: heating and cooling. The heating modulator collects the eluted <sup>1</sup>D analytes at temperatures close to those of the oven and performs the injection by raising the temperature. As such, a modulator needs to maintain a temperature difference of at least 100 °C from the  $GC \times GC$  oven [117], which limits the separation temperature of the  $GC \times GC$  oven and the boiling point range of the volatiles. It has been used less frequently today. The latter cooling modulator collects analytes with cryogenic cooling and performs the injection at the temperature of the oven. Using this type of modulator, a narrow injection band modulation period can be achieved in the second dimension for  $C_4$  to  $C_{40}$ + compounds to provide high detection sensitivity [118]. The flow modulator controls the transfer of analytes from <sup>1</sup>D to  $^{2}$ D columns by using a branch line of high-pressure helium. When a  $^{2}$ D column needs to be injected, helium flow will intercept the outflow from the <sup>1</sup>D column and inject the analytes stored in the modulator. This principle is known as Dean's switch and is well described in a paper [119]. When the injection is not required, the helium flow will cut off the path to the <sup>2</sup>D column, a portion of the eluates will remain in the modulator, and the excess will be expelled as waste [120]. The flow modulator is suitable for volatiles from  $C_1$  to  $C_{40}$ +. However, the flow splitting will inevitably lead to a decrease in detection sensitivity.

Both thermal and flow-based modulators have their advantages and disadvantages in areas such as detection limits, volatility range, flexibility of installation, hardware investment, and cost of operation [121]. There is no single modulator that would be the best choice for all purposes. Since non-target VOC profiling is the main task of GC×GC in beverage analysis, a modulator should fit the demands of this task. Due to its technical characteristics, cryogenic thermal modulation is a superior platform for VOC profiling.

All eluted analytes from the <sup>1</sup>D column are collected, aggregated by the modulator, and injected into the <sup>2</sup>D column at extremely high speed. As a result, there is no loss of detection sensitivity and even an improvement in the peak shape if the proper <sup>2</sup>D column length is applied [119]. Besides, the method development of thermal modulation is less complicated than that of the flow modulator. It does not require optimization of the auxiliary helium pressure, equilibrium flow rate, or flow volume. The thermal modulator requires fewer connections, reducing potential leakage. The main disadvantage of the thermal modulators is the high level of cryogen consumption per analysis [122]. However, VOC profiling is required once (multiple technical replications) for each biological study, so this cost is affordable.

#### 3.2. Column Setup

Chromatographic columns are the key components of chromatographic systems.  $GC \times GC$  increases the peak capacity and associated separation capability by introducing two different dimensional separation mechanisms on the two columns [113,123]. According to this concept, the orthogonality of separation is proposed. Separation orthogonality is maximized by using independent retention mechanisms in both dimensions. Previously, this concept was presented by combining polar-apolar (or apolar-polar) columns. However, later studies have reported that enhanced separation resolution can be obtained by using polar or apolar columns in the first dimension and semipolar columns in the second dimension under nonorthogonal conditions [9,124]. The reason for the inefficient performance of combining apolar and polar may be that analytes that are retained excessively in one dimension are not retained at all in the other dimension because the chemistry of the two stationary phases is so different [125]. The choice of stationary phase polarity and column order must consider the analytes contained in the sample. In beer and wine samples, there are more polar compounds than apolar compounds. The most suitable column combination is polar-semipolar for global profiling [24,126].

Other important factors for column selection, especially the second dimension, are column length and diameter. To maintain the separation resolution achieved from the <sup>1</sup>D column (short modulation time), the <sup>2</sup>D separation time has to reach a sufficiently small value [126]. A short column between 80 and 200 cm long is used to completely elute the analytes within 10 s. Because the columns are shorter in the second dimension, applying a small column diameter to improve the separation efficiency was the first intention [127]. However, using different column diameters induces a flow-mismatch problem, and the two columns cannot both work at the optimal flow rate [128]. Another problem caused by the reduced column diameter in the second dimension is overloading. For a beverage sample, the contents of major and minor compounds may vary by nine orders of magnitude. To cover the trace compounds during VOC profiling, major compounds are over-concentrated. Overloading may lead to distortion of analyte peaks, resulting in data processing errors. Nowadays, both columns usually have matching column diameters. Due to the similar column diameters, the front pressure of both columns can remain similar. Thus, there is no need to sacrifice the performance of the other column in order to maintain the optimal gas flow rate in one column. In this way, the quality of the chromatographic data will be improved, and thus the semi-quantitative results will be enhanced.

# 3.3. Separation Optimization

Once the GC×GC hardware configuration has been determined, the parameters of this hardware need to be tuned and optimized. Parameters that deserve attention include column pressure, first and second oven temperature programs, and modulation settings. These parameters interact with each other and therefore cannot be optimized separately. The optimization requires statistical experimental design and predictive modeling [36,51]. The quality of the GC×GC separation must be measured quantitatively. The first proposed approach is orthogonality measurement [129]. A number of different metrics were later developed for measuring the orthogonality of 2D separation, such as asterisk equations,

bin counting, and convex hull [130–133]. However, good global orthogonality is not equal to good separation that suits the typical need. Direct measurement distances among the targeted peaks most closely reflect reality. Nearest neighbors' distances (NND) approaches can be modified according to the specific demands of each study [134,135]. Figure 2 is an example chromatogram of common beverage VOCs obtained at optimized GC×GC conditions. Due to the high concentration of ethanol in the sample, it is common to have the early part of the chromatogram overloaded. In practice, a delay phase should be applied for ionization. The principle of k nearest neighbor (kNN) can also be used for the optimization of GC×GC chromatographic separation. In order to avoid measurement errors introduced by humans, the separated target standards need to be evenly distributed in the entire chromatogram.



**Figure 2.** Chromatogram of common beverage VOCs obtained at optimized  $GC \times GC$  conditions. Common fermented beverage volatiles (131 compounds), injected at a concentration of 10 mg/L in ethanol, are separated by a polar-semipolar column. A list of VOCs and  $GC \times GC$  setup can be found in a previous study [51].

As previously mentioned, bidimensional gas chromatography fully exploits its potential in the untargeted analysis of volatiles, which mainly means, for wine and beer, aroma compounds [136]. Even though data processing (which will be extensively discussed in the next paragraph) provides a powerful tool for compound discovery, proper separation is still crucial to avoid signal overlay, which hinders the use of spectral libraries [137]. The following examples are just a snapshot of published GC×GC applications since the main application field is compound discovery and minor differences are present in the workflows. In addition, it must be highlighted the role of multivariate analysis, which was essential in these studies where the amount of data was huge and the approach was qualitative or semi-quantitative [138].

An example of application was the comprehensive mapping of volatile compounds in 70 wines from the two main production areas for Italian sparkling wines (48 wineries and 6 vintages involved) by Carlin et al. (2016). In this research, HS-SPME was coupled to  $GC \times GC$ -TOF-MS equipped with a thermal modulator and allowed to identify 196 biomarkers within the 1695 compounds detected, which were used to determine the influences of grape cultivar, pedoclimatic conditions, and the metabolomics space of these wines [34].

A similar approach was implemented to determine the effects of various new hybrid yeasts on the aroma profile of beers. In this research, the authors evaluated various yeasts by analyzing the aroma profiles of beers produced with their fermentation [113]. GC×GC was used as a complementary tool to LC-based techniques to give a comprehensive snapshot of yeast performance and allowed proper clone selection to be effectively used in brewing to create new products and to eliminate or increase specific traits.

In addition to untargeted metabolomics, with bidimensional chromatography, it is also possible to solve challenging analytical issues. In a recent publication, Vyviurska et al. optimized the flow modulator settings of a GG×GC method to achieve the chiral separation of enantiomer organic compounds present in botrytized wine samples [139]. Thanks to the use of a multivariate design in the experiment, it was possible to find the optimal setting of a reversed fill/flush (RFF). The enantiomeric composition of chiral compounds allowed the PCA to discriminate their geographical origin, whereas the one-class partial least squares (OC-PLS) model enabled a 93% effectiveness in recognizing the wine samples from the Tokaj region in the presence of other wines.

Another uncommon application of bidimensional gas chromatography was developed by [55]. The authors aimed to overcome the need for a specific instrument (GC-O) to perform olfactory analysis by adapting a more economic GC-FID. A Merlot wine was used in the experiments, where 24 odors emerged with GC-O, 43 volatiles were identified by GC/MS, and GC×GC/MS detected 142 VOCs. Thanks to the 2D, GC×GC/MS indicated an additional set of 14 odor-active molecules hidden by coelution [55]. The combination between the adapted GC-O and GC×GC/MS may be added as a promising tool to describe the aroma profile of wines and boost the improvement of technological practice.

#### 4. Data Processing

At present, the biggest limitation of  $GC \times GC$  applications is data processing and data mining [140]. When a beverage sample is analyzed by  $GC \times GC$  in combination with a multichannel detector such as a time-of-flight mass spectrometer (TOF-MS), a massive amount of information (which takes up hundreds of megabits of disk space per measurement) is obtained. When many sample groups are included in a study, and considering that each measurement requires technical replication to ensure accuracy, the amount of information to be processed is tremendous. As a matter of fact, considering the amount of information contained in a trilinear  $GC \times GC$  data file [141], the extraction and verification of this information cannot be solved manually but requires the application of signal processing and statistical analysis techniques [142].

The analysis of chromatographic data can be performed in different ways: at the pixel level, on a peak list or peak area basis, by commercial software, or by laboratory-developed code [143,144]. The extraction of useful chemical information from these experimental data requires image signal processing approaches that have to be coupled with linear algebra and statistical concepts to perform a multivariate analysis of the data. These data processing methods can be loosely referred to as "chemometric-based approaches". A regular data processing flow for GC×GC-MS data and the user input impact for each step are summarized in Figure 3. The complete data processing workflow starts with the experiment design, extracting the accurate peak information from the GC×GC-MS data, multivariate analysis, and statistical model validation. The user has a high impact on the validation of peak information and the statistical model [145]. Among the different aspects of the workflow, many new ideas are under development, particularly in the steps of data preprocessing, peak detection, peak deconvolution, and annotation. However, as often happens, there is no agreement on a "standard" procedure, and there is no clear evidence that one approach is clearly better than others. In addition, even with the most popular commercial GC×GC software, many data processing parameters need to be set by the analyst based on the experimental data and optimized for the matrix. For all these reasons, it is of paramount importance for the analyst to have a basic understanding of these processes. Besides, with a proper understanding of the principles of data processing, an advanced user can customize the workflow according to their needs [146].



**Figure 3.** General data processing workflow for GC×GC-MS data and the user input impact for each step. As quoted from a previous review [145], reproduction is allowed according to STM Permissions Guidelines. Abbreviations: design of experiment (DoE), quality control (QC), identification (ID), robust principal components analysis (rPCA), hierarchical cluster analysis (HCA), unsupervised random forest (URF), fisher ratio (FR), partial least squares discriminant analysis (PLS-DA), orthogonal partial least squares (OPLS), support vector machines (SVM), random forest (RF).

4. MODEL VALIDATION

\* Cross validation × Permutation test

5. VIZUALIZATION AND EVALUATION

× Split population (training and test set)

# 4.1. Background Correction

To accurately identify and quantify analytes, background correction is required. This long-standing problem was first reported in the 1960s [147]. The central idea is to try to remove the signals that are not coming from the ionization of the molecules and that are present either as high-frequency noise or as a smooth background signal. Background correction can be divided into three steps: electronic noise removal, signal smoothing, and baseline correction. Electronic noise may be dominant in  $GC \times GC$  data, so it should be removed at the beginning. It is generally represented as a low-intensity signal, and its removal only requires estimating the signal intensity and setting a threshold. Signal smoothing can be achieved with a low-pass filter. The last step is the baseline correction. Since the stationary phase in the GC column is not thermally stable, the baseline drift caused by stationary phase leakage with temperature and flow rate changes needs to be corrected. Baseline-drift corrections are usually performed by curve fitting or smoothing strategies. Both methods predict the baseline of the entire chromatogram from the fitted curve of the non-peak signal and then correct for it. Common fitting methods are polynomial fitting and least-squares fitting [148]. Many background correction methods have been developed for  $GC \times GC$ , such as direct subtraction of mean blanks, local minima values (LMV), asymmetric weighted least squares (AWLS), trilinear decomposition (TD), linear least squares curve fitting methods coupled with moving average smoothing combined with robust orthogonal background correction (ROBC), and singular value decomposition (SVD). Some of them are parametric models (LMV, TD, ROBC), and others are non-parametric (AWLS, SVD). Parametric models assume that the background consists of a fixed combination of terms and can be modeled by applying simple or high-dimensional linear regression. On the contrary, the nonparametric approach does not preset the number of parameters to fit the model. Instead, suitable model parameters are selected based on the experimental data from the baseline. However, both parametric and non-parametric models inevitably make assumptions based on standard chromatograms, which may lead to problems in extreme cases. When a large number of peaks are concentrated in a certain area or even some peaks are connected together, which is common in beverage VOC analysis, the peak signal and background signal become difficult to distinguish [149]. Baseline correction is becoming increasingly difficult, and incorrectly predicted baselines can result in the elimination of true peak signals or the mixing of residual signals with the baseline. A few papers illustrate the mathematical premise of the algorithm in terms of the experimental chemistry of the chromatographic data and test the performance of the model under different extreme conditions, such as heavy co-elution, column saturation, detection saturation, and their coexistence. This makes it difficult for the analyst to choose the most appropriate method based on the experimental chromatogram. In our opinion, the local minima approach respects the experimental data the most. It is more suitable for chromatographic data from complex beverage samples where imperfect chromatographic signals such as saturation may be present [150].

# 4.2. Peak Detection

Peak detection distinguishes the signals of the analytes from each other and from the background signal, so this step is critical to correctly obtaining the chemical information contained in the chromatographic data. GC×GC-MS peak detection methods were first adapted from the ones used in one-dimensional GC. Regardless of the modulation, the "sample" is continuously fed to the detector. And the feedback of the detector is always a time series of the signal intensity, so 1D integration approaches were first applied to the vector of detector signals from GC×GC, usually with scripts developed by the lab itself. One-dimensional sub-peaks are detected, and then it is manually determined which sub-peaks belong to the same two-dimensional peak. Finally, the sub-peak areas belonging to the same peak will be added [151]. These methods are suitable for the targeted detection of individual analytes. However, when using untargeted analysis, each chromatogram has thousands of subpeaks in one dimension, and manually combining these sub-peaks is not practical. To solve the problem, scripts to automatically recognize and merge subpeaks in  $^{2}$ D were developed [152,153]. Although the algorithm can automatically merge sub-peaks, errors may occur on the distorted peaks, and the merging criteria must be carefully chosen for crowded chromatograms. Cluster error can be avoided by performing peak detection directly on the 2D demodulated data. During demodulation, the 1D signal vector is rearranged into a 2D matrix. Consequently, multivariate and graphical methods can be applied directly on the 2D plane. Several 2D peak picking methods have been applied to GC×GC-MS data, such as local maximum value combined with parallel factor analysis (PARAFAC), watershed, and peak shape matching [154–156]. As usual, they all work well with perfect chromatographic data. Unfortunately, a perfect chromatogram cannot be guaranteed. Especially during beverage VOC profiling, the contents of major and minor compounds may differ by a billion times. It is common to see deformed peaks as the result of column or detector saturation. When saturation occurs, these peak-picking strategies show their limitations by producing false peak splitting, which results in incorrect deconvolution. At this stage, these methods can be used in combination, and the results obtained are validated against each other [130]. Another direction is isolating the unique m/z for each peak, especially when high-resolution mass spectrometry is available, thus eliminating the need to apply complex deconvolution algorithms [157].

# 4.3. Peak Annotation

After peak detection, peak annotation can be performed using multiple factors. Assist in peak annotation: each peak has two retention times and a normal or high-resolution mass spectrum at the peak apex. Comparing the chromatographic retention time and MS information with a reference standard is always required to achieve level 1 annotation for VOC profiling [158]. Chromatographic peaks can be identified based on their retention times in the 1st and 2nd dimensions. Linear retention indices (LRI) can also be calculated based on analyte retention times and standard retention times. It can be used to cross-check the annotation with the retention time database. A 2D retention index system can be created by using PEG homologs together with *n*-alkanes [159] and it has recently been modified with the Lee index [160]. The identification of unknown peaks can be aided by retention time and/or exponential prediction [161,162]. In most cases, peak annotation requires a comparison of the electron ionization mass spectrum of the chromatographic peak with a standard mass spectrum from a spectral library (NIST, Wiley, etc.). When using high-resolution mass spectra, the mass-to-charge ratio calculation can also be the basis for identification. Many algorithms have been published to compare the mass spectrum of a chromatographic peak with the reference MS spectrum recorded in libraries. Their performances have been extensively studied [163–168]. All this requires the simple setting of the appropriate match thresholds, all of which provide accurate annotation results. In most cases, errors in MS identification arise from a non-accurate acquisition of the signals due to analyte characteristic ions in the sample run. This issue affects most signals with low intensities and can be crucial for structural confirmation. In this context, a good alternative is the use of "smart templates", which are tools whose employment is made possible by prior knowledge of the sample and whose use simplifies peak matching [169]. Besides, most VOCs are common in most types of fermented drinks. For these reasons, it is not necessary to perform a complete, untargeted analysis. Building a library for beverage VOCs and matching their template to the chromatogram peak can dramatically reduce annotation errors. Moreover, in the event that a new compound is found, its template can be simply added to the current library and recognized in future data processing [170]. This target-guided data processing concept has been successfully applied to the imperfect signal correction of  $GC \times GC$  data [150].

With a perfect chromatogram, the algorithm can reach 97% accuracy for peak annotation of known substances [169]. The remaining 3% can be solved with manual annotation. Manual identification does not need to go through all the peaks but only focuses on the important ones. The important peaks are the peak differences among the chromatograms of different sample classes, which can be measured by the ANOVA, for example. The comparison of the chromatogram may be based on the mathematical features of chromatogram "images", preventing errors from peak detection and MS construction [171]. This approach is discussed in the next section, "cross-class comparison", named tile-based fisher ratio. Since manual annotation still plays an important role in metabolomics studies, tools with user-friendly interfaces that support customized peak picking, feature template definition, peak alignment, and result visualization are desired [172]. A tool has been developed to facilitate the user's evaluation of the peak annotation [173]. Still, GC×GC-MS has its inherent limitations. Typical compounds of interest may elute at close retention times and have similar mass spectra. In such a case, the peak annotation problem cannot be solved by the data processing process. It is necessary to increase the data dimensions; for example, GC×GC coupled with dual detectors [174].

#### 4.4. Between-Class Comparison

# 4.4.1. Typical Compounds of Interest during Wine and Beer Studies

With VOC profiling results, the conventional learning objective is to find the chemical component characteristics of different sample classes and relate them to their physicochemical properties. This cross-class analysis gives rise to many applications, including chemical fingerprinting, sample clustering analysis, and biomarker discovery. In the case of beverage studies, the above applications can be specified as differences in primary materials, sensory properties, microbial activity, spoilage, aging, etc. For example, monoterpenes are important contributors to the aroma of primary materials such as grapes for wine and hops for beer. Muscat wines have high levels of  $\alpha$ -terpineol and linalool [175]. Linalool, at the same time, is an indicator of using hops during beer making [176]. (Z)-Rose oxide is important in Gewürztraminer wines [177]. Flavanoids have correlations with red wine texture [178]. Its concentration depends to a large extent on the contact time of the juice with the exocarp and winemaking practices [179,180]. Furan derivatives, such as 5-methylfurfural and furfural, are sourced from toasted oak. [181]. Premature aging flavors in dry white wines are caused by a chiral furanone, namely, sotolon [182]. The fruitiness of a wine depends on the content of esters and acetate, which changes as the wine matures [81]. Through secondary metabolism via the Ehrlich pathway, amino acids produce higher alcohols and their corresponding acetate esters [183]. Compounds containing one or more carbonyl groups may contribute off-flavor, for example, 2, 3-pentadione and diacetyl [184].

As we know, a GC×GC chromatogram can easily contain hundreds of peaks. Mining useful information manually from such "big data" can quickly become overwhelming for large-scale, untargeted research. Although chemometric strategies do not guarantee the selection of valuable chromatographic information, they can assist in screening out irrelevant information and thus improve the efficiency of manual exploration. A common chemometric cross-class analysis consists of two steps: chromatogram/peak alignment and statistical exploration [185].

#### 4.4.2. Chromatographic Alignment

Chromatographic alignment can significantly reduce errors that occur in across-classes analysis. Retention time locking technique is used to keep the similar retention time after the column replacement [186]. However, even within one study, when the hardware remains the same, because the instrumental conditions change within a long measurement sequence, retention times can vary to some degree among analyses. These retention time shifts usually result from degradation of the stationary phase, unstable carrier gas pressure, oven temperature program, and hardware maintenance. In large-scale studies, unstable chromatography may cause a peak to be detected at different retention times in different measurements. Oscillations of the MS detector can cause peak deconvolution differences on those peaks. Consequently, a peak has different retention times and is quantified in different ion channels. This can create problems for peak rescaling and peak area comparison within an omic study. Therefore, data alignment is a necessary step for cross-class analysis. This alignment is performed either before peak detection on pixel/tile level or after the peak detection on peak table level. In the former case, alignment is performed on the entire chromatogram. Various alignment algorithms are available including wraparound correction, such as the PARAFAC-based modulation time shift correction, the windowed rank minimization, and the indexing schemes cylindrical mapping [187–190]. The alignment can be achieved from a pixel/tile perspective. With binning and tiling schemes of the chromatogram, the overall size of the data files is reduced [191]. The computer can focus on processing those chromatographic fragments that have significance, thus saving overall data processing time [192]. In the peak table-based alignment process, all peaks detected in different positions or with different mass spectra throughout the processed chromatograms are assigned an identifier. This approach can be completed manually or automatically [193,194].

#### 4.4.3. Statistical Exploration

Extracting valuable information from a high-dimensional data set consisting of hundreds of chemical features and several sample properties is difficult. To simplify this process, statistical tools must be used to reduce the data dimension. Before applying the statistical tools, peak normalization with internal standards is recommended to reduce the systematic error. Then, an intuitive approach is to apply univariate statistics, such as the Fisher ratio (FR), to filter out features that are not significantly different among the classes. In univariate statistical analysis, all variables are assumed to be independent, and therefore the analysis does not consider interactions among variables. Because of its simplicity and effectiveness, the FR method has been built into mainstream GC×GC data analysis software. It is derived from the concept of ANOVA analysis, which compares between-class variance with within-class variance. If the ratio is greater than the F critical value, then the analyte has a significant variation between sample classes [195]. Originally, it was calculated based on the result in the peak table after peak detection. To avoid interference from peak detection error, it has now evolved to image-based comparison, or tile-base FR [172]. A proper tile size selection is important to prevent deteriorated analyte discovery [196]. It is important to mention that many chemicals in the beverage are not independent, so simply applying the FR analysis may discard many relevant features or overlook important features. One should have a scientific background in the sample, knowing the objective of the work and the chemistry relevant to the beverage composition, to supervise the FR test. For example, during taste testing, esteric compounds should not be filtered out even if they do not pass the FR test individually [197]. On the other hand, in multivariate statistical analysis, multiple correlated variables can be combined and represented by a new "latent" vector. In such a way, the number of studied volatile features is reduced, and the most informative variables are extracted. Then, selected volatile features can be used for modeling the interested biological phenomena.

Still, in the presence of more variables than samples, correlation can also arise by "chance". Even with multivariate methods, validation and domain-specific knowledge are required to confirm the results of the experiments. Principal component analysis-based (PCA) tools determine the sources of the greatest variance and are widely used in  $GC \times GC$  result exploration [198]. Principal component analysis (PCA) is widely used in the exploration of  $GC \times GC$  results and has been used in many works to characterize wines from different terroirs [56,199] to distinguish the varieties [26], to find chemical markers of wine aging, and also to evaluate the use of different yeasts [35]. PCA can also be applied to graphic data; consider the chromatogram a 3D image and avoid peak identification. With proper binning size applied to the chromatogram, the amount of information for each binned-image comparison is reduced, and the results of image alignment are improved [56]. Other common and useful techniques are discriminant analysis (SLDA), which is a supervised multivariate statistical method used for classification purposes and data interpretation, for example. PLS-DA has been used by Robinson et al. (2011) to categorize wines according to

geographic origin and SLDA to distinguish grape varieties [17,26,52]. Recently, machine learning methods have been compared based on wine data [42]. It is expected that artificial intelligence (AI) technologies will be applied to mining GC×GC data to facilitate not only feature selection but also feature annotation. In the future, building a suitable database to train predictors of mass spectrometry, retention time, and chemical similarity algorithms will greatly improve the efficiency of feature annotation [200].

#### 5. Conclusions and Perspectives

This review provides an overview of the analytical approach of  $GC \times GC$  in beer and wine VOC profiling.  $GC \times GC$ -MS is a well-developed technique at this stage. Although physics and materials scientists are still devoting efforts to innovate instrumental techniques such as 3-dimensional gas chromatography [201], high-resolution mass spectrometry, and higher detection sensitivity, the bottleneck of multidimensional gas chromatography applications is still sample preparation and data analysis. Regarding the sample preparation techniques, we describe their working mechanisms and provide information that is essential for the selection of the appropriate technique and the optimization of their parameters in the experiments. New sample preparation techniques are rapidly evolving, such as adsorbents that can adsorb a wider range of VOCs, assist sample preparation by physical means, and alter the geometry of the adsorbent to increase sample capacity and mass transfer rate. Based on the guidance of green analytical chemistry, organic solvent-free is an important direction. Besides, automation definitely has high demands.

Extracted beverage peaks of interest must be well separated by the GC×GC system. Based on previous studies, there is no doubt about the GC×GC separation hardware setup in wine and beer VOC analysis. A thermal modulator and polar-semipolar column combination with the same diameter are recommended for beer and wine VOC analysis. Optimization of the GC×GC parameter requires a statistical design of the experiment. To have an optimized separation that suits the typical need, defining the peaks of interest and directly measuring distances among them would be a good option. According to our observation, the peak shape of the eluates in the GC×GC analysis is not simply two-dimensional Gaussian [157]. It remains for chromatographers to further refine the separation theory of GC×GC.

Mining valuable information from a large amount of high-dimensional  $GC \times GC$ data is not an easy task. Analysts need a certain background in signal processing and statistics to choose the appropriate data processing methods and adjust the parameters. There is some vendor-supported software for processing  $GC \times GC$  data. However, they are not open source. Users do not have a high degree of freedom to customize the data processing process according to their needs. Also, some software does not fully disclose the parameter selection algorithm of the data processing process. Even analysts with relevant backgrounds do not have full control over the data processing. This problem is particularly acute in the case of fermented beverages, where both high and trace analytes are present on the chromatogram. In the future, a tool package based on an open-source platform that integrates published mainstream algorithms and provides a freely customizable process will undoubtedly be favored by most analysts. It has been shown that the application of a sample-specific VOC database can significantly improve the sensitivity of peak detection and the accuracy of analyte identification. Considering the complexity of VOCs in beer and wine, using the same database to train the AI classifier to assist in peak annotation would be a trend. In addition, more and more research is applying AI to the feature selection process of omics studies. Therefore, the analyst should not only understand the beer and wine chemistry and the  $GC \times GC$  hardware employed but also have sufficient knowledge to perform chemometric and AI learner training.

**Supplementary Materials:** The following supporting information can be downloaded at: https://www.mdpi.com/article/10.3390/analytica4030026/s1. Table S1 acronyms, Table S2 physicochemical properties of common VOCs in the beverages.

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